OPENINGS IN STEEL





































27991_Amarr.indd 1 11/20/12 3:05 AM **Openings in Steel.** Express your style in steel. Amarr makes it happen.

Exceptional performance, low maintenance and durability, available in Amarr's eight steel collections. From classic carriage house designs to contemporary flush panels, get a striking look that stands the test of time.

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Openings in Steel. The Construction.

Amarr steel doors are built with low-maintenance, heavy-duty steel. Choose from 1000 single, 2000 double or 3000 triple-layer construction for your desired level of energy efficiency and noise control. Experience the strength, security, and peace of mind you get with steel.

1000

Single-Layer: Steel

Classica, Oak Summit, Heritage & Stratford

Get value and durability with an
Amarr 1000 single-layer steel door.
These heavy-duty steel doors are
durable, reliable, and low maintenance.

- Heavy-Duty Exterior Steel
- Durable, Reliable, Low Maintenance



2000

Double-Layer: Steel + Insulation

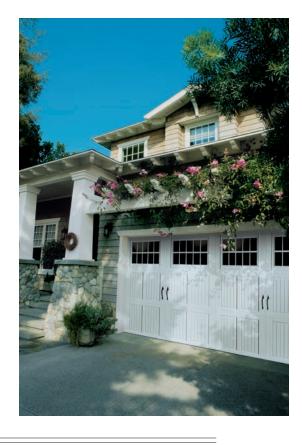
Classica, Oak Summit, Heritage & Stratford

An Amarr 2000 double-layer door provides durable, low-maintenance features, plus a layer of vinyl-coated insulation for increased thermal properties and quieter operation.

- Heavy-Duty Exterior Steel
- Durable, Reliable, Low Maintenance
- Environmentally Safe Polystyrene Thermal Insulation with Vinyl Backing
- Energy Efficient
- Quiet Operation







3000

Triple-Layer: Steel + Insulation + SteelClassica, Oak Summit, Heritage & Stratford
Hillcrest, Lincoln, Designer's Choice & Olympus

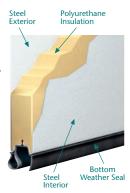
For the toughest, most energy-efficient steel door, an Amarr 3000 triple-layer door includes the ultimate in thermal properties, plus a layer of steel for a finished interior look and added durability.

- Heavy-Duty Exterior and Interior Steel
- Durable, Reliable, Low Maintenance
- Environmentally Safe Polystyrene or Polyurethane Thermal Insulation
- Superior Energy Efficiency
- Extra Quiet Operation
- * For True White Bead Board only. ** For all other panels and colors.
- † For True White Short Panel only. ‡ For all other panels and colors.



9.19
HILLCREST

LINCOLN



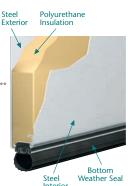


Bottom

Weather Seal

Interior







CONSTRUCTION



Santiago with Closed Arch (S1 painted by homeowner)



SAFE GUARD Pinch Protection

CLASSICA® COLLECTION

Looks can be deceiving. From a distance, you see wood. Up close, it's sturdy, durable, low-maintenance steel.

The Classica Collection of Carriage House Doors. Precision-shaped doors in fresh, clean, classic carriage house styles that go up and down like traditional garage doors. Three-section tall designs, instead of four, help deliver a more authentic carriage house look. Deception never looked so good.



STEEL CLASSICA COLLECTION

PROTECTED BY USA AND FOREIGN PATENTS.

Unique three-section tall carriage house style doors available in seven stamped-steel panel designs.

See page 21 for complete specifications.

Lucern with Closed Arch (L1)

1000

Single-Layer: Steel

2000

Double-Layer: Steel + Insulation

3000

Triple-Layer: Steel + Insulation + Steel

Decorative Options

Optional decorative hardware, reminiscent of authentic hardware found on original carriage houses, adds character to your door.

See pp. 4–5 for all window and hardware options.





Cortona with Americana Windows (C57)



Tuscany with Seine Windows (T8)



Bordeaux with Closed Square (B2)



DESIGNS













COLORS Actual paint colors may vary from samples shown.

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.











MEDIUM WOODGRAIN *Price Upcharge. Odd heights not available

DARK WOODGRAIN*

CLASSICA COLLECTION STEEL

OPTIONS

Visit amarr.com and access Amarr's Door Designer to view specific designs in various architectural styles.

CLASSICA® COLLECTION TOP SECTIONS

CLOSED ARCH • Available for TUSCANY (T1),
SANTIAGO (S1), LUCERN (L1), VALENCIA (V1), CORTONA (C1)



CLOSED SQUARE • Available for TUSCANY (T2), SANTIAGO (S2), LUCERN (L2), VALENCIA (V2)



CLOSED DOUBLE ARCH • Available for TUSCANY (T1D), SANTIAGO (S1D), LUCERN (L1D), VALENCIA (V1D), CORTONA (C1D)



CLOSED ARCH • NORTHAMPTON (N1)



CLOSED SQUARE • NORTHAMPTON (N2)



CLOSED ARCH • BORDEAUX (B1)



CLOSED SQUARE • BORDEAUX (B2)



CLOSED SQUARE • CORTONA (C2)



AMERICANA (57)



JARDIN (75)



TRELLIS (76)



Classica windows design visibility varies due to lighting.



STEEL OPTIONS

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OBSCURE (O)



DANUBE (4)*



MADEIRA (5)*



NILE (6)*



RHINE (7)*





THAMES (10)*



*Designs also available with obscure glass.

CLASSICA® COLLECTION COLORS











ALMOND

DARK WOODGRAIN*

MEDIUM WOODGRAIN*

*Price Upcharge. Odd heights not available.

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used. Visit *amarr.com* for instructions on painting. Actual paint colors may vary from samples shown.

DECORATIVE HARDWARE & LOCK

ALUMINUMAvailable for Classica, Oak Summit, Hillcrest, and Designer's Choice Collections



**Hinges with Clavos not recommended for arched opening:







31/2" RING HANDLES

CANTERBURY

STAMPED STEEL

*****Inhle for Classica, Oak Summit, Hillcrest, and Designer's Choice Collections







AMARR LOCK Available for Oak Summit, Hillcrest, Lincoln, Olympus, Heritage, and Stratford Collections

OPTIONS STEEL

True White Long Panel Bead Board with Moonlite DecraTrim (LPBB24)





OAK SUMMIT® COLLECTION

Self-Expression shouldn't cost a fortune. With Amarr's Oak Summit Collection it won't.

These durable steel doors offer an attractive carriage house look. Choose from a variety of door colors, decorative hardware, and window accents. Customize your home with Amarr's most affordable carriage house door.



6

STEEL OAK SUMMIT COLLECTION

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The Oak Summit Collection is available in four carriage house designs with your choice of ten colors.

See page 21 for complete specifications.

Raised Panel with Jardin DecraGlass (RS75)

1000

Single-Layer: Steel

2000

Double-Layer: Steel + Insulation

3000

Triple-Layer: Steel + Insulation + Steel

Decorative Options

Give your door a unique carriage house look with a variety of decorative hardware options.

See page 5 for all decorative hardware options, page 20 for window options.

Raised Panel with Stockton DecraTrim (RS20)



Long Panel Bead Board with Sunray DecraTrim (LPBB27)*



Bead Board Panel with Prairie DecraTrim (BB21)



Recessed Panel (RE)



DESIGNS









*Available on Oak Summit 1000/2000 only.

COLORS Actual paint colors may vary from samples shown

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.



















MEDIUM WOODGRAIN* DARK WOODGRAIN*

Oak Summit 1000/2000: True White, Almond, Wicker Tan, Sandtone, Terratone, and Dark Brown Oak Summit 3000: All colors

OAK SUMMIT COLLECTION STEEL



Wicker Tan Raised Panel with Arched Thames DecraTrim (RS31)



HILLCREST COLLECTION

Beauty that's more than skin deep. With the Hillcrest Collection, you get more than a custom carriage house look with a wide range of colors, decorative hardware and window styles.

You get the efficiency and durability of 2-inch thick, triple-layer construction and a competitive price.

The Hillcrest Collection from Amarr. Value is a beautiful thing.



STEEL HILLCREST COLLECTION

27991_Amarr.indd 10 11/20/12 3:07 AM

The Hillcrest is offered in Bead Board, Raised, or Recessed Panel Carriage House designs, in four color options.

See page 21 for complete specifications.

Bead Board Panel with Closed Square (BB)

3000

Triple-Layer: Steel + Insulation + Steel

R-VALUE 9.19

Decorative Options

Choose DecraTrim window inserts or DecraGlass windows to coordinate with your home's design along with optional decorative hardware.

See page 20 for all window options. For decorative hardware, see page 5.

Raised Panel with Waterford DecraTrim (RS25)





Recessed Panel with Stockton Decratrim (RE20)



Bead Board Panel with Cascade DecraTrim (BB23)



Recessed Panel with Mission DecraGlass (RE71)



DESIGNS







COLORS Actual paint colors may vary from samples shown.

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.









HILLCREST COLLECTION STEEL

True White Bead Board with Stockton DecraTrim (BB20)



DESIGNER'S CHOICE COLLECTION

Design and energy efficiency make Designer's Choice doors popular models.

With triple-layer construction and superior insulation R-value of 19.40*, these durable,

low-maintenance doors give you the ultimate in quiet operation and energy efficiency.



10

* For True White Bead Board only. 13.35 for all other panels and colors.

STEEL DESIGNER'S CHOICE COLLECTION

27991_Amarr.indd 12 11/20/12 3:07 AM

The Designer's Choice model is available in four carriage house designs and five color options. See page 21 for complete specifications.

Bead Board Panel with Cascade DecraTrim (BB23)

3000

Triple-Layer: Steel + Insulation + Steel



* For True White Bead Board only. 13.35 for all other panels and colors.

Decorative Options

Choose from DecraTrim inserts or DecraGlass windows to best coordinate with your home.

See page 20 for all window options. For decorative hardware, see page 5.

Long Panel Read Board with Stockton DecraTrim (LPBB20)





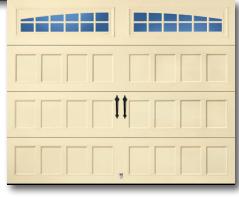
Raised Panel Closed (RS)



Bead Board Panel with Victorian DecraGlass (BB54)



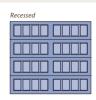
Recessed Panel with Moonlite DecraTrim (RE24)



DESIGNS









COLORS Actual paint colors may vary from samples shown

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.











DESIGNER'S CHOICE COLLECTION STEEL

True White Short Panel with Prairie DecraTrim (SP21)



$\textbf{HERITAGE}^{\scriptscriptstyle{\mathsf{TM}}} \quad \textbf{COLLECTION}$



Tradition never goes out of style. Choose from four different panel designs to create the steel garage door you always wanted. The Heritage Collection features a heavy gauge steel and durable low-maintenance doors in your choice of traditional styles.

Great looks for years to come.



12

STEEL HERITAGE COLLECTION

27991_Amarr.indd 14 11/27/12 10:40 PM

The Heritage Collection is available in a variety of panel designs and colors. See page 21 for complete specifications.

1000

Single-Layer: Steel

2000

Double-Layer: Steel + Insulation

3000

Triple-Layer: Steel + Insulation + Steel

Decorative Options

Choose from contemporary or craftsmen DecraGlass windows or DecraTrim window inserts to coordinate with your home.

See page 20 for all window options, page 5 for decorative lock option.

Short Panel with Cascade DecraTrim (SP23)



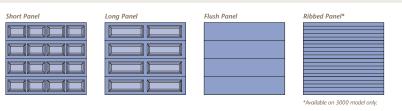


Long Panel with Stockton DecraTrim (LP20)



DESIGNS

Ribbed Panel (RP)*



COLORS Actual paint colors may vary from samples shown.

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.









HERITAGE COLLECTION STEEL

True White Short Panel with Cascade DecraTrim (SP23)





STRATFORD® COLLECTION

Time-honored style. The Stratford Collection offers four traditional designs,

ten color choices, and 21 decorative window options. This durable and low-maintenance collection provides section interfaces designed to reduce the risk of serious finger and hand injuries.

The Stratford Collection. A statement of style.



14

STEEL STRATFORD COLLECTION

27991_Amarr.indd 16 11/20/12 3:08 AM

The Stratford Collection is available in a variety of panel designs and 10 colors.

See page 21 for complete specifications.

Short Panel with Sunray DecraTrim (SP27)

1000

Single-Layer: Steel

2000

Double-Layer: Steel + Insulation

3000

Triple-Layer: Steel + Insulation + Steel

Decorative Options

Choose from contemporary or craftsmen DecraGlass windows or DecraTrim window inserts to coordinate with your home.

See page 16 for all window options, page 5 for decorative lock option.

Short Panel with Heartland DecraGlass (SP70)

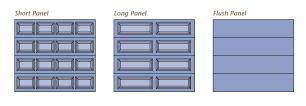








DESIGNS





*Available on 3000 model or

COLORS Actual paint colors may vary from samples shown. Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.





Stratford 1000/2000: True White, Almond, Wicker Tan, Sandtone, Terratone, and Dark Brown Stratford 3000: All colors

















STRATFORD COLLECTION STEEL

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11/20/12 3:08 AM

True White Long Panel with Stockton DecraTrim (LP20)



LINCOLN COLLECTION

Traditional style. Exceptional value. The Lincoln Collection combines unique, yet timeless traditional designs and color options with the efficiency and durability of 2-inch thick, triple-layer construction. Along with 24 decorative window choices, this affordable collection delivers premium style at a competitive price.

The Lincoln Collection. A new tradition of style and value.



16

STEEL LINCOLN COLLECTION

27991_Amarr.indd 18 11/20/12 3:08 AM

The Lincoln is a traditional door offered in Short, Long, Flush, or Ribbed Panels. Four colors are available.

See page 21 for complete specifications.

3000

Triple-Layer: Steel + Insulation + Steel



Decorative Options

Choose from DecraTrim window inserts or DecraGlass windows to coordinate with your home's design.

See page 20 for all window options.











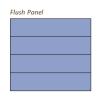
Flush Panel (FP)



DESIGNS









COLORS Actual paint colors may vary from samples shown. Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.









LINCOLN COLLECTION STEEL





OLYMPUS COLLECTION

When it comes to ultimate protection, the Olympus stands tall.

With triple-layer construction and superior insulation R-value of 19.40*, these durable,

low-maintenance doors give you the ultimate in quiet operation and energy efficiency.



18

STEEL OLYMPUS COLLECTION

* For True White Short Panel only. 13.35 for all other panels and colors.

The Olympus model is available in Short Panel and Long Panel designs and five color options. See page 21 for complete specifications.

3000

Triple-Layer: Steel + Insulation + Steel

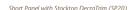


* For True White Short Panel only. 13.35 for all other panels and colors.

Decorative Options

Choose from DecraTrim inserts or DecraGlass windows to best coordinate with your home.

See page 20 for all window options.





Long Panel with Moonlite DecraTrim (LP24)



Short Panel with Sunray DecraTrim (SP27)



Short Panel with Riviera DecraGlass (SP55)



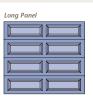
Long Panel with Prairie DecraTrim (LP21)





DESIGNS





COLORS Actual paint colors may vary from samples shown.

Amarr steel doors are pre-painted; for custom colors exterior latex paint must be used.







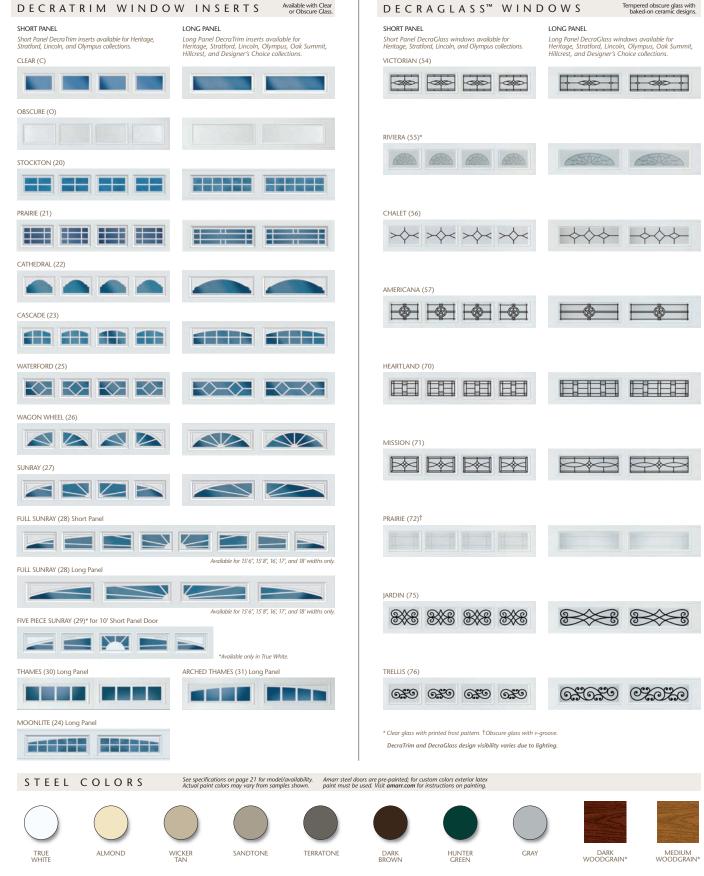




OLYMPUS COLLECTION STEEL

OPTIONS

Visit amarr.com and access Amarr's Door Designer to view specific designs in various architectural styles.



*Price Upcharge

20

STEEL OPTIONS

27991_Amarr.indd 22 11/26/12 9:51 PM

STEEL SPECIFICATIONS

	CARRIAGE HOUSE DESIGN								TRADITIONAL DESIGN							
	CLASSICA 1000	CLASSICA 2000	CLASSICA 3000	OAK SUMMIT 1000	OAK SUMMIT 2000	OAK SUMMIT 3000	HILLCREST 3000	DESIGNER'S CHOICE 500	HERITAGE 1000	HERITAGE 2000	HERITAGE 3000	STRATFORD 1000	STRATFORD 2000	STRATFORD 3000	LINCOLN 3000	OLYMPUS 500
PANEL DESIGNS (Safe Guard)	1	1	1	1	1	1			1	1	1	1	1	1		
Short									•							
Long									•	•	•	•	•	•	•	•
Flush																
Ribbed											•			•	•	
Carriage House	7 Designs	7 Designs	7 Designs	4 Designs	4 Designs	3 Designs	3 Designs	4 Designs								
CONSTRUCTION LAYERS	1	2	3	1	2	3	3	3	1	2	3	1	2	3	3	3
Steel																
Steel + Insulation																
Steel + Insulation + Steel																
DOOR THICKNESS	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1 3/8"(3.5cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1 3/8"(3.5cm)	2" (5.1cm)	2" (5.1cm)
INSULATION	2 (0.1011)	Polystyrene ¹	Polyurethane	2 (0.1011)	Polystyrene ¹	Polystyrene ¹	Polystyrene ¹	Polyurethane	2 (0.1011)	Polystyrene ¹	Polystyrene ¹	L (MINIT)	Polystyrene ¹	Polystyrene ¹	Polystyrene ¹	Polyurethane
R-VALUE ²		6.64	13.35		6.64	6.58	9.19	19.40 ^{A*} /13.35**		6.64	9.19		6.64	6.58	9.19	19.40 ^{A†} /13.35 [‡]
STEEL THICKNESS		0.04	10.00		0.04	0.00	2.10	710.00		0.04	0.10		0.04	0.00	2.10	3.12 710.00
Gauge (ga)	24 ga	24 ga	25/27 ga	25 ga	25 ga	27/27 ga	27/27 ga	27/27 ga	24 ga	24 ga	24/27 ga	25 ga	25 ga	27/27 ga	27/27 ga	27/27 ga
Gauge (mm)	0.61mm	0.61mm	0.53/0.42mm	0.53mm	0.53mm	0.42/0.42mm	0.42/0.42mm	0.42/0.42mm	0.61mm	0.61mm	0.61/0.42mm	0.53mm	0.53mm	0.42/0.42mm	0.42/0.42mm	0.42/0.42mm
WOODGRAIN EXTERIOR TEXTURE	0.0111111	0.0111111	0.03/0.4211111	0.5311111	0.0311111	0.42/0.4211111	•	0.42/0.42Hilli	•	0.0111111	•	0.3311111	0.5511111	•	. 4270.4211111	0.42/0.42/11111
END STILES	,		,			,	-					,		,	-	-
Galvanized																
Painted	•	•		·	•	-							•			
THERMAL SEAL			•			•	•	•*	•	•					•	•†
						•		•			•			•	_	
BOTTOM WEATHER SEAL	٠	•	•	•	•	•	·	•**	•	•	•	•	•	•	•	
Steel Retainer	•	•	•	•	•			•	•	•		•	•			•
Aluminum Retainer						•		•*			•			•		•†
Extruded Vinyl							•								•	
DECORATIVE WINDOW OPTIONS	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
WINDOW GLASS OPTIONS																
3/32" (0.24cm) Single Strength				•	•	•	•	•	•	•	•	•	•	•	•	
1/8" (0.32cm) Tempered Double Strength	•	•	•													
Insulated Glass			•			•	•	•			•			•	•	
Obscure	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
DECORATIVE HARDWARE OPTIONS	•	•	•	•	•	•	•	•								
EXTERIOR COLOR OPTIONS																
True White	٠	•	•	•	•	•	•	•	٠	•	•	•	•	•		
Almond	•	•	•	•	•	•		•	•	•	•	•	•	•		•
Wicker Tan				•	•	•	•	•				•	•	•	•	
Sandtone	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Terratone				•	•	•						•	•	•		
Dark Brown				•	•	•	•	•	•	•	•	•	•	•	•	•
Hunter Green						•								•		
Gray						•								•		
Medium Woodgrain ³	•	•	•			•								•		
Dark Woodgrain ³	•	•	•			•								•		
WIND LOAD ⁴ AVAILABLE	•	•	•	•	•	•	•	•*	•	•	•	•	•	•	•	•†
WARRANTY																
Paint Finish ⁵	Lifetime	Lifetime	Lifetime	15 Years	25 Years	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	15 Years	25 Years	Lifetime	Lifetime	Lifetime
Workmanship/Hardware ⁵	3 Years	5 Years	Lifetime	1 Year	2 Years	3 Years	3 Years	Lifetime	3 Years	5 Years	Lifetime	1 Year	2 Years	3 Years	3 Years	Lifetime



¹ Insulation on Amarr brand doors has passed self-ignition, flamespread, and smoke developed index fire testing.

- 2 Calculated door section R-value is in accordance with DASMATDS-163.

 A Based on independent laboratory test results.

 True White Bead Board only.

 ** All other panels and colors except True White Bead Board

 † True White Short Panel only.

 All other panels and colors except True White Short Panel

 NOTE: Optional do are available thru year.

odd heights not available.

⁴ It is your responsibility to make sure your garage door meets local building codes.

⁵ For complete warranty details, visit *amarr.com* or contact your local Amarr dealer.

are available thru your local garage door dealer.

SPECIFICATIONS STEEL



Our Philosophy. Since 1951, we have successfully raised the standards of quality, value, and dependability in our industry. Today, with the same promise of individual attention and great value for all our customers, we remain committed to offering products and services that raise those standards even higher.

Visit amarr.com for additional products distributed by Amarr, such as custom wood carriage house doors, Dynasty Iron Doors, garage flooring, accessories, and a full line of commercial sectional, rolling sheet, and rolling steel doors.

Your Local Amarr Dealer:

165 Carriage Court Winston-Salem, NC 27105 800.503.DOOR www.amarr.com

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